

SAFETY DATA SHEET				
in accordance with 2020/878/EU (REACH, Annex II) 29 CFR 1910.1200, WHMIS 2015 and Safe Work Australia				
Revision date:5 December 2023Date of previous issue:18 July 2023SDS No.293A-11				
SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING				
1.1. Product identifier				
ARC MX1 (Part A)				
Unique Formula Identifier (UFI): YCKE-HD9V-GFP6-N93W				
1.2. Relevant identified uses of the substance or mixture and uses advised against				
<b>Relevant identified uses:</b> ARC Polymer Composite to be mixed with ARC MX1 (Part B) and ARC MX (Part C) to provide an abrasion and impact resistant coating.				
Uses advised against: No information available				
Reason why uses advised against: Not applicable				
1.3. Details of the supplier of the safety data sheet				
Company:Supplier:A.W. CHESTERTON COMPANY860 Salem StreetGroveland, MA 01834-1507, USATel. +1 978-469-6446Fax: +1 978-469-6785(Mon Fri. 8:30 - 5:00 PM EST)SDS requests: www.chesterton.comE-mail (SDS questions): ProductSDSs@chesterton.comE-mail: customer.service@chesterton.comCanada: A.W. Chesterton Company Ltd., 889 Fraser Drive,Unit 105, Burlington, Ontario L7L 4X8 - Tel. 905-335-5055				
EU: Chesterton International GmbH, Am Lenzenfleck 23, D85737 Ismaning, Germany – Tel. +49-89-996-5460				
1.4. Emergency telephone number				
24 hours per day, 7 days per week Call Infotrac: 1-800-535-5053 Outside N. America: +1 352-323-3500 (collect) NSW Poisons Information Centre (Australia): 13 11 26				
SECTION 2: HAZARDS IDENTIFICATION				
2.1. Classification of the substance or mixture				
2.1.1. Classification according to Regulation (EC) No 1272/2008 [CLP] / Safe Work Australia				
Serious eye damage, Category 1, H318 Skin irritation, Category 2, H315 Skin sensitization, Category 1, H317 Hazardous to the aquatic environment, Chronic, Category 2, H411				
2.1.2. Classification according to 29 CFR 1910.1200 / WHMIS 2015				
Serious eye damage, Category 1, H318 Skin irritation, Category 2, H315 Skin sensitization, Category 1, H317 Reproductive toxicity, Category 2, H361fd Hazardous to the aquatic environment, Chronic, Category 2, H411				
2.1.3. Additional information				
For full text of H-statements: see SECTIONS 2.2 and 16.				

Regulation (EC	) No 1272/2008 [CLP] / Safe Work Australia
Danger	
H318 H315 H317 H411	Causes serious eye damage. Causes skin irritation. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.
P264 P273 P280 P302/352 P333/313 P305/351/338 P310 P362/364 P391	Wash skin thoroughly after handling. Avoid release to the environment. Wear protective gloves/clothing and eye/face protection. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. Take off contaminated clothing and wash it before reuse. Collect spillage.
None	
29 CFR 1910.12	200 / WHMIS 2015
Danger	
H318 H315 H317 H361fd H411	Causes serious eye damage. Causes skin irritation. May cause an allergic skin reaction. Suspected of damaging fertility. Suspected of damaging the unborn child. Toxic to aquatic life with long lasting effects.
P310 P302/352 P333/313 P308/313 P362/364	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/clothing and eye/face protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
P501	Collect spillage. Dispose of contents/container to an approved waste disposal plant.
None	
	Danger H318 H315 H317 H411 P264 P273 P280 P302/352 P333/313 P305/351/338 P310 P362/364 P391 None Danger H318 H315 H317 H361fd H411 P201 P202 P264 P272 P273 P280 P305/351/338 P310 P302/352 P333/313 P308/313 P308/313 P302/352 P331/2 P308/313 P308/313 P302/352 P331/2 P308/313 P302/352

This products contains a blocked polyisocyanate which is considered essentially unreactive at room temperature. Generation of free diisocyanate and blocking agent vapors is expected during any heating of this product above its unblocking temperature (120°C [248°F]). The safety and health hazards are detailed separately for Part A and Part B. During the curing process, alkylphenol will be split off. No isocyanate could be traced within the coating during curing. The final cured material is considered nonhazardous. Upon machining, refer to the precautions in the safety data sheets for Part A, Part B and Part C. 4-Nonylphenol, branched: substance identified as having endocrine disrupting properties according to Regulation (EU) 2017/2100.

SECTION 3: CO	MPOSITION/INFORM	ATION ON IN	GREDIENTS			
3.2. Mixtures						
Hazardous Ingre	dients <sup>1</sup>	% Wt.	CAS No./ EC No.	REACH Reg. No.	CLP/GHS Classification	SCL, M-factor, ATE
Epoxy resin (num molecular weight		35-45	9003-36-5* 500-006-8	NA	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411	ATE (oral): 5,000 mg/kg ATE (dermal): > 2,000 mg/kg
Epoxy resin (num molecular weight		20-30	1675-54-3** 216-823-5	NA	Eye Irrit. 2, H319 Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Eye Irrit. 2A, H319: $C \ge 5 \%$ Skin Irrit. 2, H315: $C \ge 5 \%$ ATE (oral): > 5,000 mg/kg ATE (dermal): > 2,000 mg/kg
Butanedioldiglycio	dyl ether	1-5	2425-79-8 219-371-7	NA	Acute Tox. 4, H302/312/332 Eye Dam. 1, H318 Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 3, H412	ATE (oral): 1,163 mg/kg ATE (dermal): 1,130 mg/kg ATE (inhalation, vapour): > 11.3 mg/l
4-Nonylphenol, bi		0.1-0.7	84852-15-3 284-325-5	NA	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE (oral): 1,300 mg/kg M-factor acute/chronic: 10
Other ingredients Alkyl phenol block	: ked polyisocyanate	15-30	Unknown	NA	Not classified	ATE (oral): > 5,000 mg/kg
	No: 28064-14-4. **Alt statements: see SECT		No: 25068-38-6,	EC No. 500-0	)33-5.	
<sup>1</sup> Classified accordir	ng to: • 29 CFR 1910.12 • 1272/2008/EC, • WHMIS 2015 • Safe Work Austr	GHS, REACH	i, 1917, Mass. Righ	t-to-Know Law	(ch. 40, M.G.LO. 111F)	
	ST AID MEASURES					
•	of first aid measures					
Inhalation: Remove to fresh air. If not breathing, administer artificial respiration. Contact physician immediately. Asthmatic symptoms may develop and may be immediate or delayed up to several hours. Extreme asthmatic reactions can be life threatening.						
Skin contact:	ontact: Remove contaminated clothing. Wash clothing before reuse. Wash skin with soap and water. Consult physician.					
Eye contact:	Flush eyes for at lea	st 15 minutes	with large amou	nts of water. C	Contact physician if irritation p	persists.
Ingestion:	Do not induce vomit	ng. Contact p	hysician immedia	ately.		
<b>Protection of first-aiders:</b> No action shall be taken involving any personal risk or without suitable training. Avoid contact with the product while providing aid to the victim. See section 8.2.2 for recommendations on personal protective equipment.						

#### 4.2. Most important symptoms and effects, both acute and delayed

Severe eye irritant; may cause burns. Moderate skin irritant. May cause skin sensitization as evidenced by rashes or hives. Generation of free diisocyanate and blocking agent vapors is expected during any heating of this product above its unblocking temperature. The inhalation hazards in this section apply to the free diisocyanate and blocking agent vapors thus produced. Vapors or mist can irritate the respiratory tract causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with a pre-existing, nonspecific bronchial hyperreactivity can respond to lower concentrations with similar symptoms as well as asthma attack or asthma-like symptoms. Exposure to higher concentrations may lead to bronchitis, bronchial spasm and pulmonary oedema. Chemical or hypersensitivity pneumonitis, with flu-like symptoms (e.g., fever, chills), has been reported. These symptoms can be delayed up to several hours after exposure. These effects are usually reversible. Repeated overexposure or a single large dose by inhalation (including breathing offgases generated during heat curing) can cause respiratory sensitization as evidenced by chest tightness, wheezing, shortness of breath or asthmatic attack. These symptoms can be immediate or delayed up to several hours after exposure. Extreme asthmatic reactions can be life threatening. Once sensitized, symptoms can occur upon exposure to dust, cold air or other irritants. Sensitization can be permanent. Chronic overexposure to diisocyanates has been reported to cause lung damage (including fibrosis, decrease in lung function) that may be permanent.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: FIREFIGHTING MEASURES				
5.1. Extinguishing media				
Suitable extinguishing media:	Carbon dioxide, dry chemical, foam or water fog			
Unsuitable extinguishing media:	High volume water jet			
5.2. Special hazards arising from the	ne substance or mixture			
<b>Hazardous combustion products:</b> At temperatures greater than 177°C (350°F), carbon dioxide is released which can cau pressure build-up in closed containers which may forcibly rupture under extreme heat when contents are mixed with water. During a fire, isocyanate vapours and other irritat highly toxic gases may be generated by thermal decomposition or combustion. Exposute to heated diisocyanate can be extremely dangerous.				
Other hazards: None noted				
5.3. Advice for firefighters				

Cool exposed containers with water. Recommend Firefighters wear self-contained breathing apparatus and complete fire service protective equipment.

## Australian HAZCHEM Emergency Action Code: 2 X

#### SECTION 6: ACCIDENTAL RELEASE MEASURES

## 6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin contact. Utilize exposure controls and personal protection as specified in Section 8.

#### 6.2. Environmental Precautions

Keep out of sewers, streams and waterways.

#### 6.3. Methods and material for containment and cleaning up

Contain spill to a small area. Cover spill with absorbent material (e.g., sand, sawdust, etc.) and scoop up and transfer to a suitable container for disposal.

#### 6.4. Reference to other sections

Refer to section 13 for disposal advice.

#### SECTION 7: HANDLING AND STORAGE

## 7.1. Precautions for safe handling

Avoid all direct contact. Avoid breathing vapors. Utilize exposure controls and personal protection as specified in Section 8. Warning properties (irritation of eyes, nose and throat or odor) are not adequate to prevent overexposure from inhalation. Keep container tightly closed when not in use. Remove contaminated clothing immediately. Wash clothing before reuse. Contaminated work clothing must not be allowed out of the workplace. Contaminated leather including shoes cannot be decontaminated and should be discarded.

Medical Surveillance: While health risks are reduced when using a blocked isocyanate, it is best practice to implement a proper protective equipment program supported by a medical surveillance program for workers using isocyanates (blocked or unblocked). All applicants who are assigned to an isocyanate work area should undergo a pre-placement medical evaluation. A history of eczema or respiratory allergies such as hay fever, are possible reasons for medical exclusion from isocyanate areas. Applicants who have a history of adult asthma should be restricted from work with isocyanates. Applicants with a history of prior isocyanate sensitization should be excluded from further work with isocyanates. A comprehensive annual medical surveillance program should be instituted for all employees who are potentially exposed to diisocyanates. Once a worker has been diagnosed as sensitized to any isocyanate, no further exposure can be permitted.

## 7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry area (10°C to 32°C (50°F to 90°F), out of direct sunlight).

#### 7.3. Specific end use(s)

No special precautions.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

#### 8.1. Control parameters

### Occupational exposure limit values

e e e a patiental expectate mint re								
Ingredients	OSH/ ppm	A PEL <sup>1</sup> mg/m <sup>3</sup>	ACGI ppm	H TLV <sup>2</sup> mg/m <sup>3</sup>	UK ppm	WEL <sup>3</sup> mg/m <sup>3</sup>	AUSTR. ppm	ALIA ES <sup>4</sup> mg/m <sup>3</sup>
Epoxy resin (number average molecular weight <= 700)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Epoxy resin (number average molecular weight <= 700)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Butanedioldiglycidyl ether	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
4-Nonylphenol, branched	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Alkyl phenol blocked polyisocyanate	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

<sup>1</sup> United States Occupational Health & Safety Administration permissible exposure limits

<sup>2</sup> American Conference of Governmental Industrial Hygienists threshold limit values

<sup>3</sup> EH40 Workplace exposure limits, Health & Safety Executive

<sup>4</sup> Safe Work Australia, Workplace Exposure Standards for Airborne Contaminants

#### Biological limit values

Not available

## Derived No Effect Level (DNEL) according to Regulation (EC) No 1907/2006:

#### Workers

Substance	Route of exposure	Potential health effects	DNEL
Epoxy resin (CAS no. 9003-36-5)	Inhalation	Acute effects, local / Acute effects,	no data available
		systemic	
		Chronic effects, local	no data available
		Chronic effects, systemic	29.39 mg/m <sup>3</sup>
	Dermal	Acute effects, local	0.0083 mg/cm <sup>2</sup>
		Acute effects, systemic	no data available
		Chronic effects, local	
		Chronic effects, systemic	104.15 mg/kg bw/day
Butanedioldiglycidyl ether	Inhalation	Chronic effects, systemic	4.7 mg/m <sup>3</sup> (GESTIS)
4-Nonylphenol, branched	Inhalation	Chronic effects, systemic	0.5 mg/m <sup>3</sup>
		Acute effects, systemic	1 mg/m <sup>3</sup>
	Dermal	Chronic effects, systemic	7.5 mg/kg bw/day
		Acute effects, systemic	15 mg/kg bw/day

## Predicted No Effect Concentration (PNEC) according to Regulation (EC) No 1907/2006:

Substance	Environmental protection target	PNEC
Epoxy resin (CAS no. 9003-36-5)	Fresh water	0.003 mg/l
	Marine water	0.0003 mg/l
	Water, intermittent release	0.0254 mg/l
	Freshwater sediments	0.294 mg/kg
	Marine sediments	0.0294 mg/kg
	Microorganisms in sewage treatment	10 mg/l
	Soil (agricultural)	0.237 mg/kg
4-Nonylphenol, branched	Fresh water	0.000614 mg/l
	Marine water	0.000527 mg/l
	Water, intermittent release	0.00017 mg/l
	Freshwater sediments	4.62 mg/kg
	Marine sediments	1.23 mg/kg
	Microorganisms in sewage treatment	9.5 mg/l
	Soil (agricultural)	2.3 mg/kg

## 8.2. Exposure controls

## 8.2.1. Engineering measures

Use adequate ventilation to keep airborne isocyanate and blocking agent levels below the exposure limits. Exhaust air (including curing oven offgases) may need to be cleaned by scrubbers or filters to reduce environmental contamination.

## 8.2.2. Individual protection measures

Respiratory protection:	If isocyanate or blocking agent exposure limits are exceeded, use a self-contained breathing apparatus (SCBA), supplied air respirator (SAR) or air-purifying respirator (APR) with end-of-service-life indicator (only if exposure is no more than 10 times the exposure limit). If a fire or a process upset results in heating above 120°C (248°F), workers must wear positive pressure, air-supplied respirators since airborne TDI may be generated under these conditions.			
Protective gloves:	Chemical resistant gloves (e.g., nitrile rubber, butyl rubber, neoprene, PVC)			
Eye and face protection:	Safety glasses			
Other:	Impervious clothing as necessary to prevent skin contact.			
8.2.3. Environmental exposure controls				
Avoid release to the environ	amont Collect spillage. Refer to sections 6 and 12			

Avoid release to the environment. Collect spillage. Refer to sections 6 and 12.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	paste	рН	not applicable
Colour	blue	Kinematic viscosity	1 million cps @ 25°C
Odour	epoxy odor	Solubility in water	insoluble
Odour threshold	not determined	Partition coefficient	not applicable
		n-octanol/water (log value)	
Boiling point or range	not determined	Vapour pressure @ 20°C	not determined
Melting point/freezing point	not determined	Density and/or relative density	1.18 kg/l
% Volatile (by volume)	none	Weight per volume	9.82 lbs/gal
Flammability	not determined	Vapour density (air=1)	> 1
Lower/upper flammability or	not determined	Rate of evaporation (ether=1)	< 1
explosion limits		,	
Flash point	192°C (378°F)	% Aromatics by weight	none
Method	PM Closed Cup	Particle characteristics	not determined
Autoignition temperature	not determined	Explosive properties	not determined
Decomposition temperature	not determined	Oxidising properties	not determined
0.2 Other information			

#### 9.2. Other information

Unblocking temperature: 120°C (248°F). VOC (EPA 24): 0.12 lbs/gal (0.014 kg/l).

## SECTION 10: STABILITY AND REACTIVITY

#### 10.1. Reactivity

Refer to sections 10.3, 10.4 and 10.5.

## 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under conditions of normal use.

#### 10.4. Conditions to avoid

Blocking agent and toluene diisocyanate are released at temperatures above 120°C (248°F).

#### 10.5. Incompatible materials

Strong acids or bases in bulk, strong oxidizers like liquid Chlorine and concentrated Oxygen.

#### 10.6. Hazardous decomposition products

Thermal decomposition may produce Carbon Monoxide, Carbon Dioxide, aldehydes, acids, Hydrogen Cyanide and other toxic fumes. During the curing process, alkylphenol will be split off. No isocyanate could be traced within the coating during curing.

## SECTION 11: TOXICOLOGICAL INFORMATION

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 / GHS

Inhalation, skin and eye contact. Personnel with pre-existing eye, skin and respiratory disorders Primary route of exposure under normal use: may be aggravated by exposure.

## Acute toxicity -

Oral:

Based on available data on components, the classification criteria are not met. ATE-mix = 33,420 mg/kg. If ingested, may cause gastrointestinal disturbances such as nausea, vomiting and diarrhea.

Substance	Test	Result
Alkyl phenol blocked polyisocyanate	LD50, rat	> 5,000 mg/kg
Epoxy resin	LD50, rat	> 5,000 mg/kg
Butanedioldiglycidyl ether	LD50, rat (OECD 401)	1,163 mg/kg
4-Nonylphenol, branched	LD50, rat	1,300 mg/kg

Dermal:

Based on available data on components, the classification criteria are not met. ATE-mix = 32,471 mg/kg.

Substance	Test	Result
Epoxy resin	LD50, rabbit	> 2,000 mg/kg
Butanedioldiglycidyl ether	LD50, rabbit	1,130 mg/kg
4-Nonylphenol, branched	LDLo, rabbit	3,160 mg/kg

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Inhalation:	Based on available data on components, the classification criteria are not met. ATE-mix = 324.7 mg/l (vapour). Vapors or mist can irritate the respiratory tract causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with a pre-existing, nonspecific bronchial hyperreactivity can respond to lower concentrations with similar symptoms as well as asthma attack or asthma-like symptoms. Exposure to higher concentrations may lead to bronchitis, bronchial spasm and pulmonary oedema. Chemical or hypersensitivity pneumonitis, with flu-like symptoms (e.g., fever, chills), has been reported. These symptoms can be delayed up to several hours after exposure. These effects are usually reversible (Note: Generation of free diisocyanate and blocking agent vapors is expected during any heating of this product above its unblocking temperature. The inhalation hazards in this section apply to the free diisocyanate and blocking agent vapors thus produced.)SubstanceTestResultEpoxy resin (CAS no. 1675-54-3)LC50, rat, 5 hNo mortality at vapor saturation						
	Butanedioldiglycidyl ether	LC50, rat, 4 h	level > 11.3 mg/l				
Skin corrosion/irritation:	Causes skin irritation.		· · · · · · · · · · · · · · · · · · ·				
	Quinatanaa	Test	Deput				
	Substance Epoxy resin (CAS No. 9003-36-5)	Test Skin irritation, rabbit	Result Irritant				
	Epoxy resin (CAS no. 1675-54-3)	Skin irritation, rabbit	Moderate irritation				
	Butanedioldiglycidyl ether	Human experience	Irritating				
	Alkyl phenol blocked polyisocyanate	Skin irritation, rabbit, 4 h	No skin irritation				
Serious eye damage/ irritation:	Severe eye irritant; may cause burns.						
	Substance	Test	Result				
	Epoxy resin (CAS No. 9003-36-5)Eye irritation, rabbit (OECD 405)Not irritating						
	Epoxy resin (CAS no. 1675-54-3)						
	Butanedioldiglycidyl ether	Eye irritation, rabbit (OECD 405)	Severe irritation				
	Alkyl phenol blocked polyisocyanate	Eye irritation, rabbit	Slightly irritating				
Respiratory or skin sensitisation:	May cause skin sensitization as evidenced by rashes or hives. Repeated overexposure or a single large dose by inhalation (including breathing offgases generated during heat curing) can cause respiratory sensitization as evidenced by chest tightness, wheezing, shortness of breath or asthmatic attack. These symptoms can be immediate or delayed up to several hours after exposure. Extreme asthmatic reactions can be life threatening. Once sensitized, symptoms can occur upon exposure to dust, cold air or other irritants. Sensitization can be permanent (Note: Generation of free diisocyanate and blocking agent vapors is expected during any heating of this product above its unblocking temperature. The inhalation hazards in this section apply to the free diisocyanate and blocking agent vapors thus produced).						
	Substance	Test	Result				
	Epoxy resin	Skin sensitization, guinea pig	Sensitizing				
	Butanedioldiglycidyl ether	Skin sensitization, guinea pig	Sensitizing				
Germ cell mutagenicity:	Alkyl phenol blocked polyisocyanate, Am resin, Butanedioldiglycidyl ether: based o						
Carcinogenicity:	This product contains no carcinogens as International Agency for Research on Ca Administration (OSHA) or the European (	ncer (IARC), the Occupationa					
Reproductive toxicity:	4-Nonylphenol, branched: has been shov laboratory animals. Epoxy resin: based o Butanedioldiglycidyl ether: not classified o	n available data, the classific					
STOT – single exposure:	Hazardous ingredients: based on availab	le data, the classification crite	eria are not met.				

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#### STOT - repeated exposure:

Hazardous ingredients: based on available data, the classification criteria are not met. Chronic overexposure to diisocyanates has been reported to cause lung damage (including fibrosis, decrease in lung function) that may be permanent.

Substance	Test	Result
Epoxy resin (CAS no. 9003-36-5)	Sub-chronic NOAEL, oral, 90 days, rat, male / female (OECD 408)	250 mg/kg bw/day
Epoxy resin (CAS no. 1675-54-3)	Sub-chronic NOAEL, oral, 90 days, rat, male / female (OECD 408)	50 mg/kg bw/day
Epoxy resin (CAS no. 1675-54-3)	Sub-chronic NOAEL, dermal, 90 days, rat, male / female (OECD 411)	10 mg/kg bw/day
Epoxy resin (CAS no. 1675-54-3)	Sub-chronic NOAEL, dermal, 90 days, mouse, male (OECD 411)	100 mg/kg bw/day

#### Aspiration hazard:

Based on available data, the classification criteria are not met.

## 11.2. Information on other hazards

None

## SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

#### 12.1. Toxicity

Epoxy resin (number average molecular weight <= 700) is toxic to aquatic organisms and may cause long-term adverse effects in the aquatic environment (LC50/EC50 between 1 and 10 mg/l in the most sensitive species.); chronic NOEC, 21 days, Daphnia magna (OECD 211) = 0.3 mg/l. Nonylphenol: 48 h EC50 (for daphnia) = 0.0848 mg/l. Butanedioldiglycidyl ether: 96 h LC50 (fish) = 19.8 mg/l (danio rerio).

## 12.2. Persistence and degradability

Epoxy resin, Butanedioldiglycidyl ether, Alkyl phenol blocked polyisocyanate: not readily biodegradable. Nonylphenol: inherently biodegradable. Unreacted components (Parts A and B), improperly released to the environment, can cause ground and water pollution.

## 12.3. Bioaccumulative potential

Epoxy resin: log Kow = 2.64 – 3.78; BCF = 31 (QSAR); low potential for bioaccumulation. 4-Nonylphenol, branched: may bioaccumulate in fish and aquatic organisms (log Kow = 3.28).

## 12.4. Mobility in soil

Paste. Insoluble in water. Epoxy resin: if product enters soil, it will be mobile and may contaminate groundwater (log Koc < = 3.65) Nonylphenol: expected to be immobile in soil. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9).

## 12.5. Results of PBT and vPvB assessment

Not available

## 12.6. Endocrine disrupting properties

4-Nonylphenol, branched: substance identified as having endocrine disrupting properties according to Regulation (EU) 2017/2100.

#### 12.7. Other adverse effects

None known

## SECTION 13: DISPOSAL CONSIDERATIONS

## 13.1. Waste treatment methods

Combine resin and curative. The final cured material is considered nonhazardous. Landfill sealed containers with a properly licensed facility. Unreacted components are a special waste (classified as hazardous according to 2008/98/EC). May be incinerated at an appropriate facility. Check local, state and national/federal regulations and comply with the most stringent requirement.

## SECTION 14: TRANSPORT INFORMATION

# 14.1. UN number or ID number

ADG/ADR/RID/ADN/IMDG/ICAO: UN3082

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24.0.0 200000000000000000000000000000000					
TDG:	UN3082				
US DOT:	UN3082				
14.2. UN proper shipping	name				
ADG/ADR/RID/ADN					
TDG:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)				
US DOT:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)				
14.3. Transport hazard cla					
ADG/ADR/RID/ADN	I/IMDG/ICAO: 9 9				
TDG: US DOT:	9				
14.4. Packing group	5				
ADG/ADR/RID/ADN	I/IMDG/ICAO: III				
TDG:					
US DOT:	III				
14.5. Environmental haza	Irds				
MARINE POLLUTANT					
14.6. Special precautions	for user				
NO SPECIAL PRECAU	JTIONS FOR USER				
14.7. Maritime transport in	n bulk according to IMO instruments				
NOT APPLICABLE					
14.8. Other information					
US DOT: ERG NO.171, MAY BE SHIPPED AS NON-RESTRICTED IN NON-BULK PACKAGINGS (119 GALLONS OR LESS) BY MOTOR VEHICLE, RAIL CAR OR AIRCRAFT. (49 CFR 171.4(C))					
IMDG: EMS. F-A, S-F					
	NON-RESTRICTED IN SINGLE OR COMBINATION PACKAGINGS CONTAINING A NET QUANTITY PER				
	R INNER PACKAGING OF 5 L OR LESS. (IMDG CODE AMENDMENT 37-14, 2.10.2.7)				
	SHIPPED AS NON-RESTRICTED IN SINGLE OR COMBINATION PACKAGINGS CONTAINING A NET QUANTITY				
	LE OR INNER PACKAGING OF 5 L OR LESS.(IATA DANGEROUS GOODS REGULATION 56 <sup>TH</sup> EDITION, 4.4 PROVISIONS A197)				
	DN CODE M6 TUNNEL RESTRICTION CODE (E)				
	MAY BE SHIPPED AS NON-RESTRICTED IN SINGLE OR COMBINATION PACKAGINGS CONTAINING A NET QUANTITY PER				
	R INNER PACKAGING OF 5 L OR LESS. (ADR 2015 VOLUME 1, CHAPTER 3.3 SPECIAL PROVISIONS 375)				
ADG HAZCHEM COD	E: •3Z HIN: 90				
SECTION 15: REGULATO					
	nvironmental regulations/legislation specific for the substance or mixture				
15.1.1. EU regulations					
Authorisations under Title	e VII: Not applicable				
Restrictions under Title V	/III: None				
Other EU regulations:	Substances of very high concern (SVHC) per Regulation (EC) No 1907/2006 (REACH) Art. 57: 4-				
Other Lo regulations.	Nonylphenol, branched				
	Directive 94/33/EC on the protection of young people at work.				
	Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances				
	(hazard category: E2, Hazardous to the Aquatic Environment in Category Chronic 2; qualifying				
	quantities: 200 t, 500 t)				
15.1.2. National regulation	ns				
US EPA SARA TITLE III					
312 Hazards:	Chemicals subject to reporting requirements of Section 313 of EPCRA and of 40 CFR 372:				
Serious eye damage	Nonylphenol 84852-15-3 Below de				
Skin irritation	minimis concentration				
Reproductive toxicity Skin sensitization					
TSCA: All chemical compor	nents are listed or exempted.				
TSCA: All chemical compor Other national regulations					
· · · · ·	<b>s:</b> National implementations of the EC Directives referred to in section 15.1.1.				
Other national regulations 15.2. Chemical safety ass	<b>s:</b> National implementations of the EC Directives referred to in section 15.1.1.				

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SECTION 16: OTHER INFORMATION				
Abbreviations	ADG: Australian D	angerous Goods Code		
and acronyms:	ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road ATE: Acute Toxicity Estimate BCF: Bioconcentration Factor cATpE: Converted Acute Toxicity point Estimate CLP: Classification Labelling Packaging Regulation (1272/2008/EC) ES: Exposure Standard GHS: Globally Harmonized System			
	ICAO: Internationa IMDG: Internationa LC50: Lethal Cond	I Civil Aviation Organization Il Maritime Dangerous Goods entration to 50 % of a test population to 50% of a test population served Effect Level		
	NA: Not Available NOEC: No Observed Effect Concentration NOEL: No Observed Effect Level OECD: Organization for Economic Co-operation and Development PBT: Persistent, Bioaccumulative and Toxic substance (Q)SAR: Quantitative Structure-Activity Relationship REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC) REL: Recommended Exposure Limit RID: Regulations concerning the International Carriage of Dangerous Goods by Rail SCL: Specific Concentration Limit SDS: Safety Data Sheet			
STEL: Short Term Exposure Limit STOT RE: Specific Target Organ Toxicity, Repeated Exposure STOT SE: Specific Target Organ Toxicity, Single Exposure TDG: Transportation of Dangerous Goods (Canada) TWA: Time Weighted Average				
	US DOT: United S vPvB: very Persist WEL: Workplace E WHMIS: Workplace	tates Department of Transportation ent and very Bioaccumulative substance		
Key literature references and sources for data: European Che Hazardous Ch National Institu Swedish Chem		sion des normes, de l'équité, de la santé et de la sécurité du travail (CNESST) al Classification and Information Database (CCID) n Chemicals Agency (ECHA) - Information on Chemicals us Chemical Information System (HCIS) Institute of Technology and Evaluation (NITE) Chemicals Agency (KEMI) ional Library of Medicine Toxicology Data Network (TOXNET)		
	o derive the classif	ication for mixtures according to Regulation (EC) No 1272/2008 [CLP] / GHS:		
Classification		Classification procedure		
Eye Dam. 1, H31	3	Calculation method		

Calculation method	
	Calculation method
	Calculation method
	Calculation method
H312: Harm H314: Caus H315: Caus H317: May o H318: Caus H319: Caus H319: Caus H332: Harm H361fd: Sus H411: Toxic	ful if swallowed. ful in contact with skin. es severe skin burns and eye damage. es skin irritation. cause an allergic skin reaction. es serious eye damage. es serious eye irritation. ful if inhaled. spected of damaging fertility. Suspected of damaging the unborn child. to aquatic life with long lasting effects. ful to aquatic life with long lasting effects.
Corrosion, health hazard (non-CLP) exclamation mark, environment.	
	H312: Harm H314: Caus H315: Caus H317: May of H318: Caus H319: Caus H32: Harm H361fd: Sus H411: Toxic H412: Harm

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Date: 5 December 2023

Further information: None

Date of last revision: 5 December 2023

Changes to the SDS in this revision: Section 1.1.

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.